

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1 (currently amended). A method of making a nonwoven cleaning article comprising the steps of:

- a. providing a nonwoven fabric, wherein said nonwoven fabric is subjected to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven fabric with intercalated three-dimensional images, wherein said first three-dimensional image imparts a first woven or knit pattern and said second three-dimensional image imparts a second woven or knit pattern wherein the first and second three-dimensional images are graphically dissimilar from one another, ~~in that the first three-dimensional image exhibits a different aesthetic attribute than the second three-dimensional image;~~ and
- b. providing a cleansing composition comprising an effective amount of a cleansing surfactant, said cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

Claim 2 (currently amended). A method of making a nonwoven ~~home-care~~ cleaning article as in claim 1, wherein said cleansing composition is an aqueous composition.

Claim 3 (currently amended). A method of making a nonwoven ~~home-care~~ cleaning article as in claim 1, wherein said cleansing composition is selected from the group consisting

of alkylpolysaccharides, alkyl ethoxylates, alkyl sulfonates, organic solvents, mono- or polycarboxylic acids, odor control agents, peroxides, hydrogen peroxides, thickening polymers, aqueous solvent systems, suds suppressors, perfumes or fragrances, detergent adjuvants, buffers, preservatives, antibacterial agents, colorants, bleaching agents, abrasive compounds, degreasers, chelants, enzymes, hydrotropes, and the combinations thereof.

Claim 4 (currently amended). A method of making a nonwoven personal care cleaning article comprising the steps of:

a. providing a nonwoven fabric, wherein said nonwoven fabric is subjected to hydraulic energy upon a three-dimensional image transfer device so as to simultaneously entangle and impart at least a first three-dimensional image and a second three-dimensional image into said fabric forming a nonwoven fabric with intercalated three-dimensional images, wherein said first three-dimensional image imparts a first woven or knit pattern and said second three-dimensional image imparts a second woven or knit pattern wherein the first and second three-dimensional images are graphically dissimilar from one another, ~~in that the first three-dimensional image exhibits a different aesthetic attribute than the second three-dimensional image, and the first three-dimensional image is intercalated immediately within the second three-dimensional image;~~ and

b. providing a non-aqueous cleansing composition comprising an effective amount of a cleansing surfactant, said cleansing composition being coated onto or impregnated into said substrate to the extent of from 50% to 500% by weight of the substrate.

Claim 5 (cancelled).

Claim 6 (original). A method of making a nonwoven personal care cleaning article as in claim 4, wherein said cleansing composition is selected from the group consisting of abrasives, anti-acne agents, anti-caking agents, antioxidants, binders, biological additives, bulking agents, chelating agents, chemical additives, natural additives, colorants, vitamins, cosmetic astringents, cosmetic biocides, denaturants, drug astringents, emulsifiers, external analgesics, film formers, fragrance components, humectants, emollients, opacifying agents, plasticizers, preservatives, propellants, reducing agents, skin bleaching agents, skin-conditioning agents, skin protectants, solvents, foam boosters, hydrotropes, solubilizing agents, suspending agents, sunscreen agents, ultraviolet light absorbers, viscosity increasing agents, and the combinations thereof.

Claim 7 (canceled).

Claim 8 (canceled).

Claim 9 (currently amended). A method of making a nonwoven ~~industrial~~ cleaning article as in claim 1, wherein said cleansing composition is a solvent selected from the group consisting of oils, paraffinic solvents, polybutylenes, polyisobutylenes, polyalphaolefins, toluenes, sequestering agents, corrosion inhibitors, abrasives, petroleum distillates, and the combinations thereof.

Claim 10 (canceled).

Claim 11 (canceled).

Claim 12 (currently amended). A method of making a nonwoven ~~medical~~ cleaning article as in claim 1, wherein said cleansing composition is selected from the group consisting

of iodines, alcohols, biocides, abrasives, metallic materials, bacteriostatic complexes, bactericidal complexes, and the combinations thereof.

Claim 13 (new). A method of making a nonwoven cleaning article as in claim 1, wherein the first and second woven or knit patterns comprise a left-hand woven twill three-dimensional aesthetic property intercalated with a right-hand woven twill three-dimensional aesthetic property.

Claim 14 (new). A method of making a nonwoven cleaning article as in claim 1, wherein the first and second woven or knit patterns comprise a left-hand woven twill three-dimensional aesthetic property intercalated with tricot knit three-dimensional aesthetic property.

Claim 15 (new). A method of making a nonwoven cleaning article as in claim 4, wherein the first and second woven or knit patterns comprise a left-hand woven twill three-dimensional aesthetic property intercalated with a right-hand woven twill three-dimensional aesthetic property.

Claim 16 (new). A method of making a nonwoven cleaning article as in claim 4, wherein the first and second woven or knit patterns comprise a left-hand woven twill three-dimensional aesthetic property intercalated with tricot knit three-dimensional aesthetic property.

Claim 17 (new). A method of making a nonwoven cleaning article as in claim 1, wherein the provided nonwoven cleaning article comprises a home care cleaning article.

Claim 18 (new). A method of making a nonwoven cleaning article as in claim 1, wherein the provided nonwoven cleaning article comprises an industrial cleaning article.

Claim 19 (new). A method of making a nonwoven cleaning article as in claim 1, wherein the provided nonwoven cleaning article comprises a medical cleaning article.